

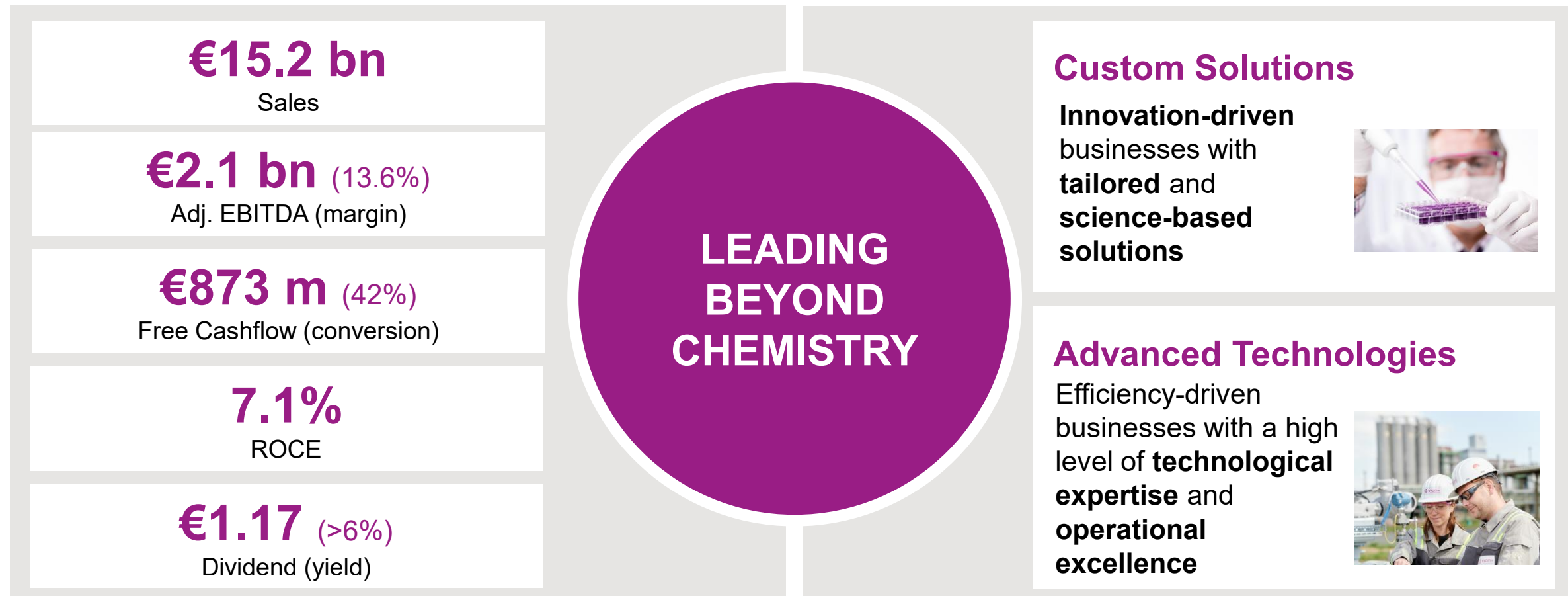


WE GO BEYOND TO ENABLE TRANSFORMATION

Company Factbook 2025



Evonik at a glance



FY 2024

WHY TO INVEST IN EVONIK?

EVONIK IS INDUSTRY'S SUPERFORCE

Tailored solutions and industrial excellence



Leading Portfolio

We are best positioned for the future, after a profound transformation

...with our leading portfolio structured in two distinct, complementary business models under one roof

Sustainable Innovation

We are banking on sustainable innovation as major growth-driver

...with Next Generation Solutions, process innovation (Next Generation Technologies) and our three Innovation Growth Areas

Regional Balance

We are striving for a regionally balanced footprint

...targeting an equal sales distribution across all regions; our local-for-local approach is ensuring supply security and cost competitiveness

Team Excellence

We are engaged as a team

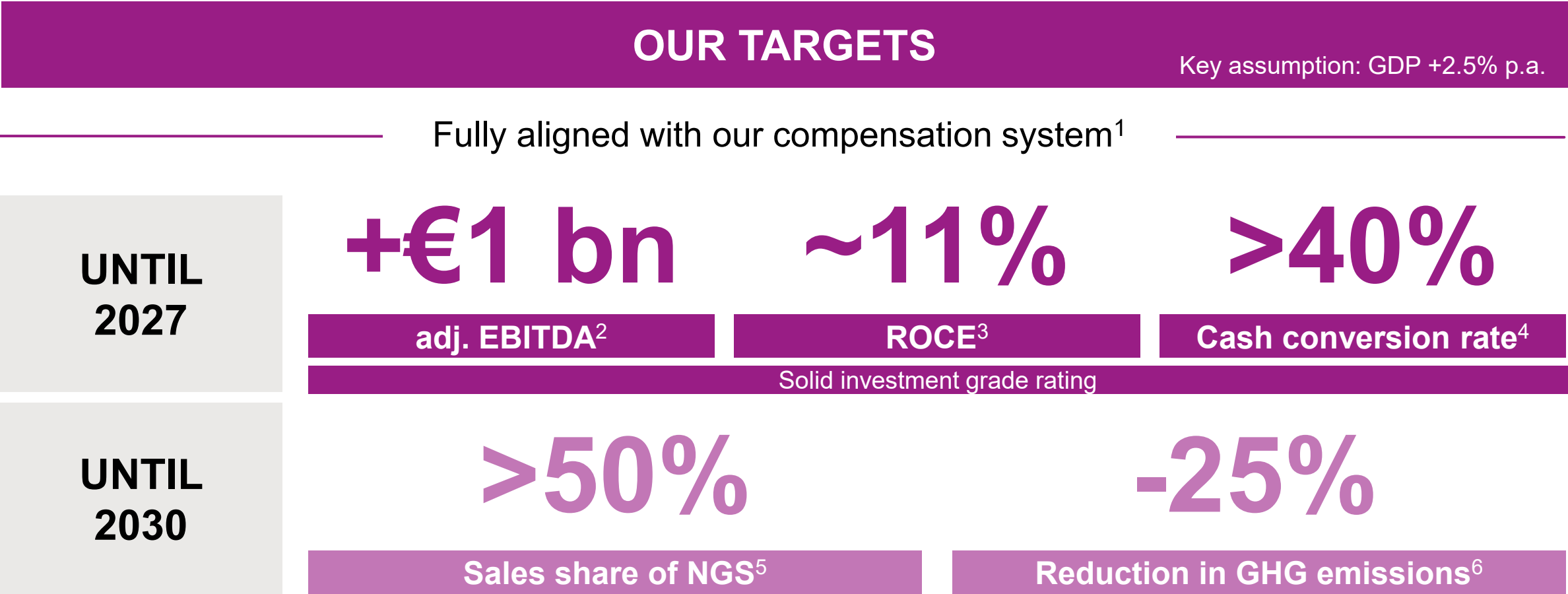
...delivering on our promises, executing on our strategy, even succeeding in a continued tough environment

Shareholder Return

We are committed to consistent and attractive returns for our shareholders

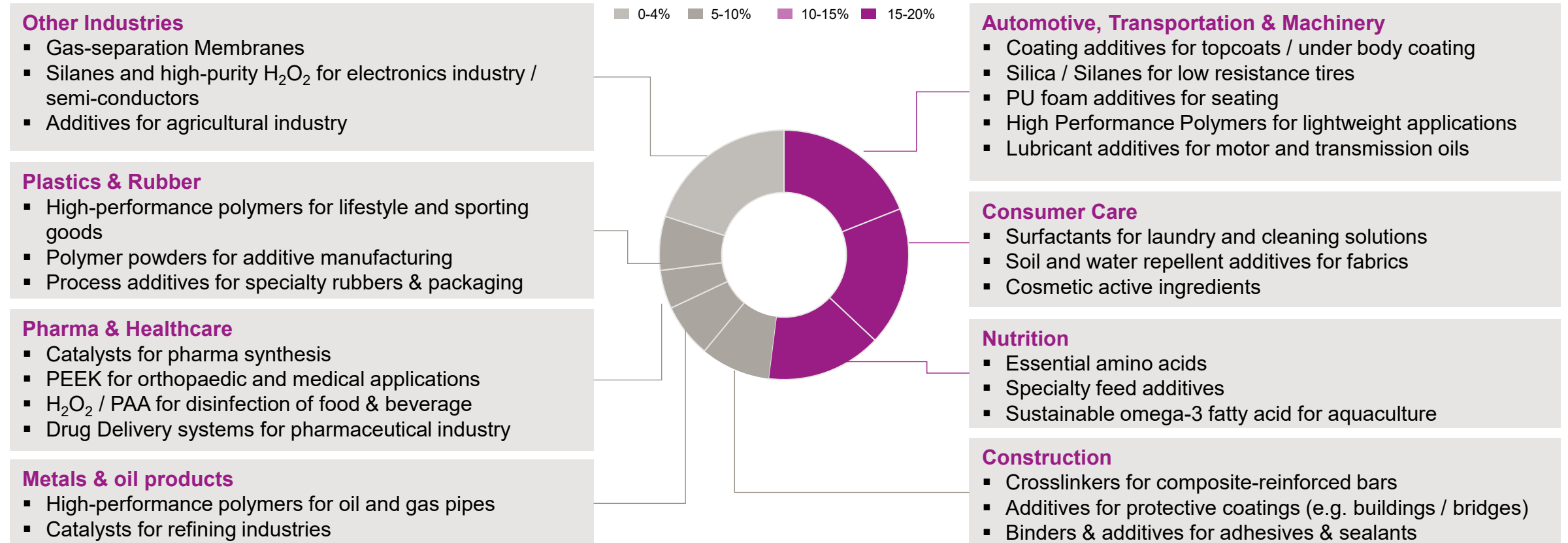
...through disciplined capital allocation, focused on organic growth and an attractive dividend

Our mid-term targets



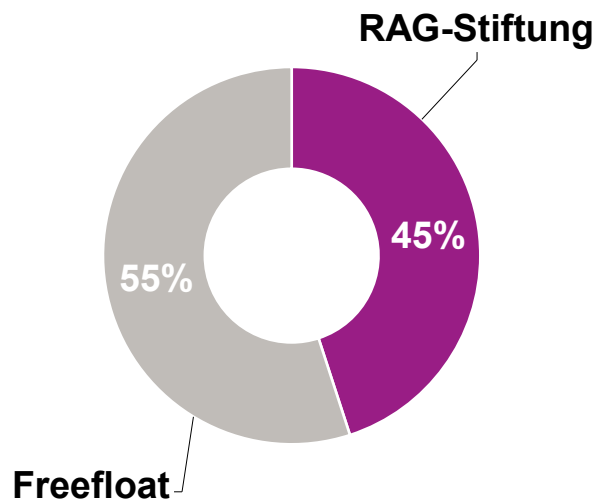
1. KPIs part of annual short-term incentive system; ROCE to be decided on by 2026 AGM | 2. FY 2027 vs. FY 2023 | 3. Adj. EBIT / Capital Employed | 4. Free Cash Flow / Adj. EBITDA
5. Next Generation Solutions | 6. Green house gas emissions; scope 1 & 2 vs. base year 2021

Our product portfolio: End market split and product examples



Ownership structure: RAG-Stiftung as long-term shareholder

Ownership structure



RAG-Stiftung

- RAG-Stiftung (foundation) manages a portfolio of ~€18 bn assets, one of the biggest foundations in Europe
- Portfolio consists of publicly traded securities, private equity, direct holdings, real estate and bonds of various types
- RAG-Stiftung focuses on investments with high total shareholder return and strong cash/distribution profiles
- Underlying goal is to finance/cover the perpetual obligations arising from hard-coal mining in Germany
- About 75% of total portfolio invested in assets other than Evonik

Bernd Tönjes, chairman of the RAG-Stiftung (June 11, 2024):

"The long-term goal was and is to hold 25.1% in Evonik ... We currently still have exchangeable bonds corresponding to almost 20% of Evonik shares that we hold for a possible exchange at maturity. If you have now done the math, you will find that there is not much missing from the aforementioned 25.1% and **thus the much-cited "overhang" no longer exists.**"

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- Leading Portfolio
- Sustainable Innovation
- Regional Balance
- Team Excellence

2. Segments

- Custom Solutions
- Advanced Technologies

3. Financials

- Main KPI's
- Net debt

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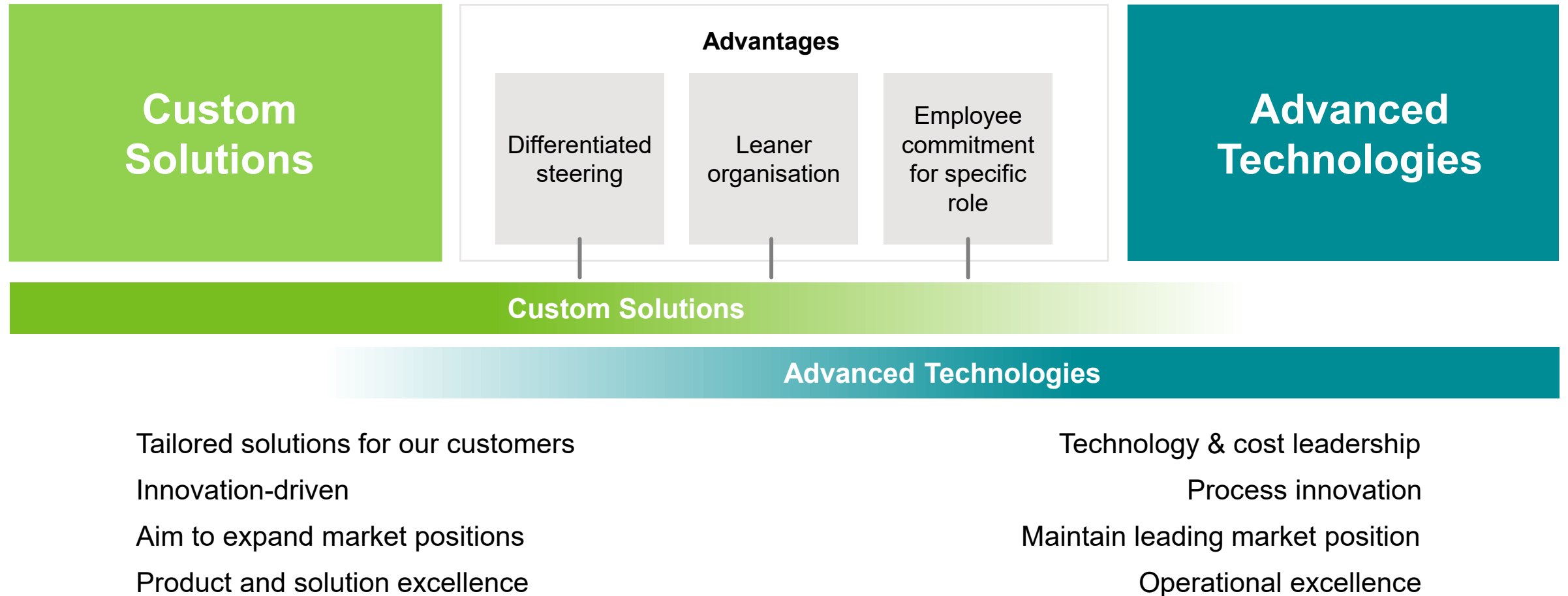
- **Leading Portfolio**
- Sustainable Innovation
- Regional Balance
- Team Excellence

2. Segments

3. Financials

Leading Portfolio

New segment structure with tangible benefits



Leading Portfolio

Custom Solution and Advanced Technologies – Overview and KPIs

	Custom Solutions		Advanced Technologies	
Financials 2024	 Sales €5.7 bn	 EBITDA €978 m	 Sales €6.1 bn	 EBITDA €1.0 bn
	 ROCE 13%	 EBITDA-margin 17%	 ROCE 9%	 EBITDA-margin 17%
Role	Stronger role as growth driver with superior EBITDA growth		Stronger financing role with superior cash flow generation	
Focus KPI's	Innovation-centric KPIs ▪ Share of new product sales ▪ Share of “Next Generation Solutions” ▪ Speed of idea to market		Customer-centric KPIs ▪ Customer / Service satisfaction ▪ Order fulfilment / reliability ▪ Opportunity management ▪ Share of customized products	
	Technological KPIs ▪ Off-spec ratio ▪ Cost to build ▪ Net overall equipment effectiveness		Operating KPIs ▪ Range-of-coverage (inventory) ▪ Opportunity management ▪ Forecast accuracy ▪ Pricing excellence	

FY 2024

Leading Portfolio

Custom Solution and Advanced Technologies – Overview and KPIs

		Custom Solutions Advanced Technologies			
Sub-segments	Additives 	Care 	Organics 	Inorganics 	Animal Nutrition 
Main products	- Coating Additives - Polyurethane Additives - Lubricant Additives - Other Industrial Additives - Catalysts	- Home, Lifestyle, Personal Care - Health Care	- Crosslinkers - High Performance Polymers (e.g. PA12)	- Hydrogen Peroxide - Silica/ Silanes	Amino Acids (e.g. Methionine)
Selected end markets	- Automotive - Construction - Food & Beverage - Agriculture - Medical applications	- Cleaning - Personal Care - Pharmaceutical Industry - Beauty	- Automotive - Construction - Wind power - Electronics - Oil & Gas	- Tires - Pulp & Paper - Oral Care - Electronics - Food & Beverages	- Animal Feed - Specialty feed additives - Sus. Omega-3 fatty acids

FY 2024

Leading Portfolio

We continue to transform the portfolio

— **Today** ————— **2027** ————— **Long-term** —→

New segments & differentiated business steering

Divestment of **Performance Intermediates** (*Oxeno - C4, sales ~€1.9 bn*)

Decision and execution on future of **Marl
and Wesseling** (*SYNEQT, sales >€1.8 bn*)

Portfolio finetuning in **Health Care and
Coatings & Adhesive Resins** (*total sales >€350 m*)

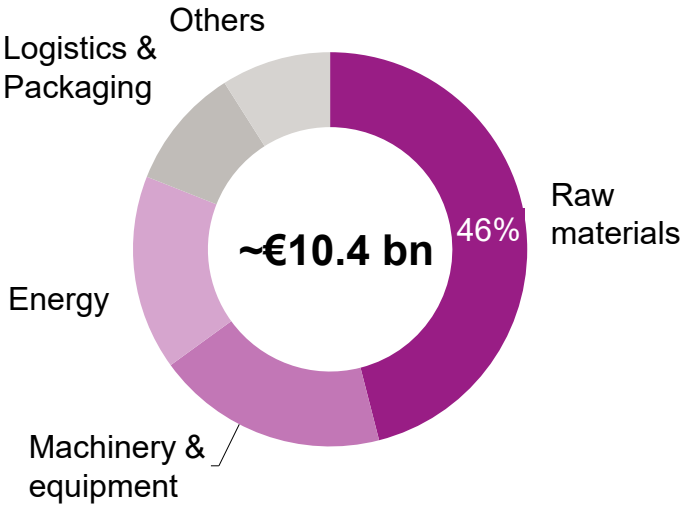
Further portfolio finetuning

Ongoing portfolio management

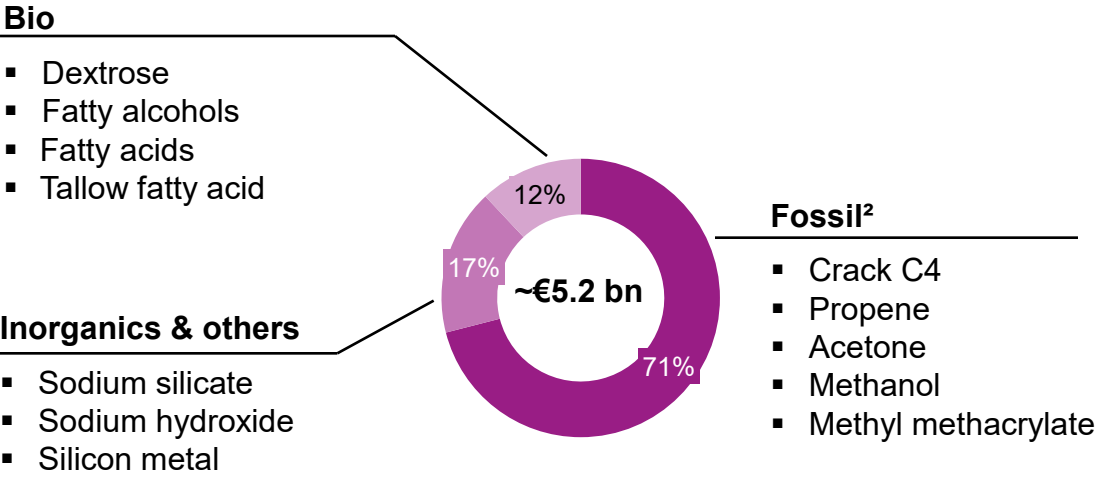
- Focus within existing segment structure
- Strengthening innovation growth areas
- Aiming for a balanced regional split
- Continuous review of competitiveness of assets

Procurement volume split & breakdown of raw material spend

Total procurement volume 2024



Breakdown of raw material spend (examples)



Custom Solutions

Methyl methacrylate
Methanol
Fatty acids

Advanced Technologies

Propene
Dextrose
Sodium silicate

Infrastructure & Others

Crack C4
Methanol
Hydrogen

1: Gross energy bill, not considering the selling to external parties | 2. Fossil raws from base petrochemicals and synthetic organic markets

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- **Sustainable Innovation**
 - **Innovation**
 - **Sustainability**
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Sustainable Innovation

Main growth driver for the long-run

Product innovation



€1.5 bn additional sales by 2032 at >20% margin
Next Generation Solutions¹ with superior sustainability profile

NEXTGEN 
Solutions

Advance Precision Biosolutions

Enable Circular Economy

Accelerate Energy Transition

Process innovation



Drive cost leadership and reduce GHG² emissions
Next Generation Technology projects with avg. >25% IRR

NEXTGEN 
Technologies

Advanced Process Control

Innovative waste heat up-cycling

Process redesign

1. Next Generation Solutions; products with superior sustainability profile according to our PSA analysis | 2. Green house gas emissions

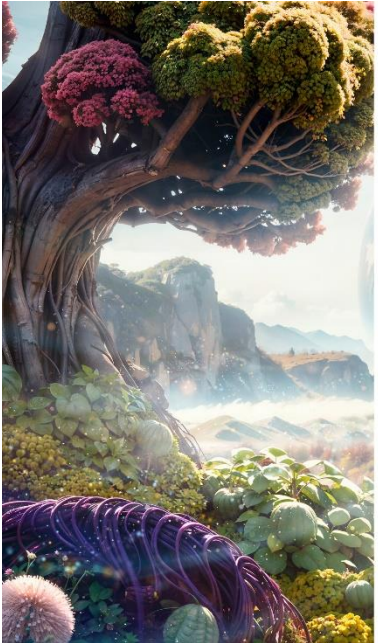
Evonik product portfolio is geared towards Next Generation Solutions (NGS) with a superior sustainability profile and above-average growth



Next Generation Solutions (NGS) = products with superior sustainability profile according to our Portfolio Sustainability Assessment (PSA) according to the World Council for Sustainable Development (WBCSD)

Innovation: New Innovation Growth Areas address the most pressing challenges of our time where Evonik can make a difference

WE GO BEYOND TO ENABLE THE GREEN TRANSFORMATION



**Advance
Precision
Biosolutions**



**Enable
Circular
Economy**



**Accelerate
Energy
Transition**

Develop new products and solutions that will distinctively stand out on the market and have a positive influence on society and people's everyday life

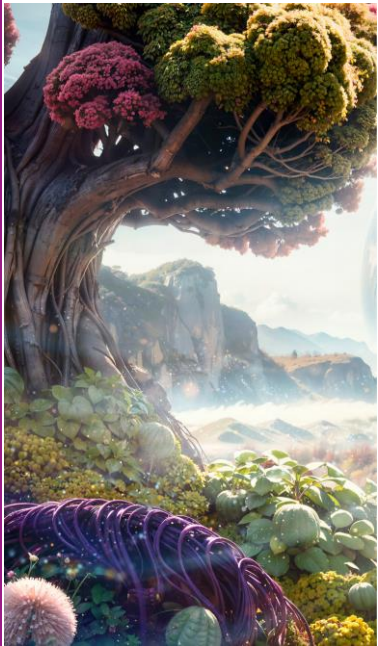
- **Sustainability:** Solutions for a bio-based, energy-efficient, and circular society
- **Resilience:** Strong growth potential, above-average margins
- **Focus:** Majority of R&D resources allocated to Innovation Growth Areas
- **Acceleration:** Supported by Creavis, Evonik Venture Capital, and regional innovation ecosystems

Sales increase 2023 to 2032: €1.5 billion

We enable high-performing and sustainable solutions for our customers – circled around our three innovation growth areas

WE GO BEYOND TO ENABLE THE GREEN TRANSFORMATION

Advance Precision Biosolutions



Selected product examples:

- Cosmetic Actives
- Biosurfactants
- SkinMicrobes Model
- Nucleic acid-based medicines

Enable Circular Economy



Selected product examples:

- Additives for PU recycling
- Devulcanization aids for rubber recycling
- Ceramic membranes for lithium battery recycling

Accelerate Energy Transition



Selected product examples:

- Gas separation Membranes
- Anion Exchange Membranes
- Solid-state batteries
- Carbon Capture (from point sources and directly from the air)

Sustainability as backbone of Evonik's purpose and strategy

Clear commitment to growing handprint and reducing footprint

Sustainability is an integral part of our purpose

LEADING
BEYOND CHEMISTRY
TO IMPROVE LIFE,
TODAY AND
TOMORROW

"We see profitable growth and assuming responsibility as **two sides of the same coin.**"

Key growth driver...

Our Handprint



"Sustainability is a **key growth driver** and the cornerstone of our product portfolio, our investments and our innovation management."

...and saving resources

Our Footprint



"We **take responsibility** by **caring about our resources.**"

Core elements of our sustainability approach

1 Evonik fully integrates sustainability in its **Strategic Management Process**



2 Evonik intends to **increase the portfolio share** of products with **sustainability benefits**



3 Evonik is committed to foresighted **resource management**

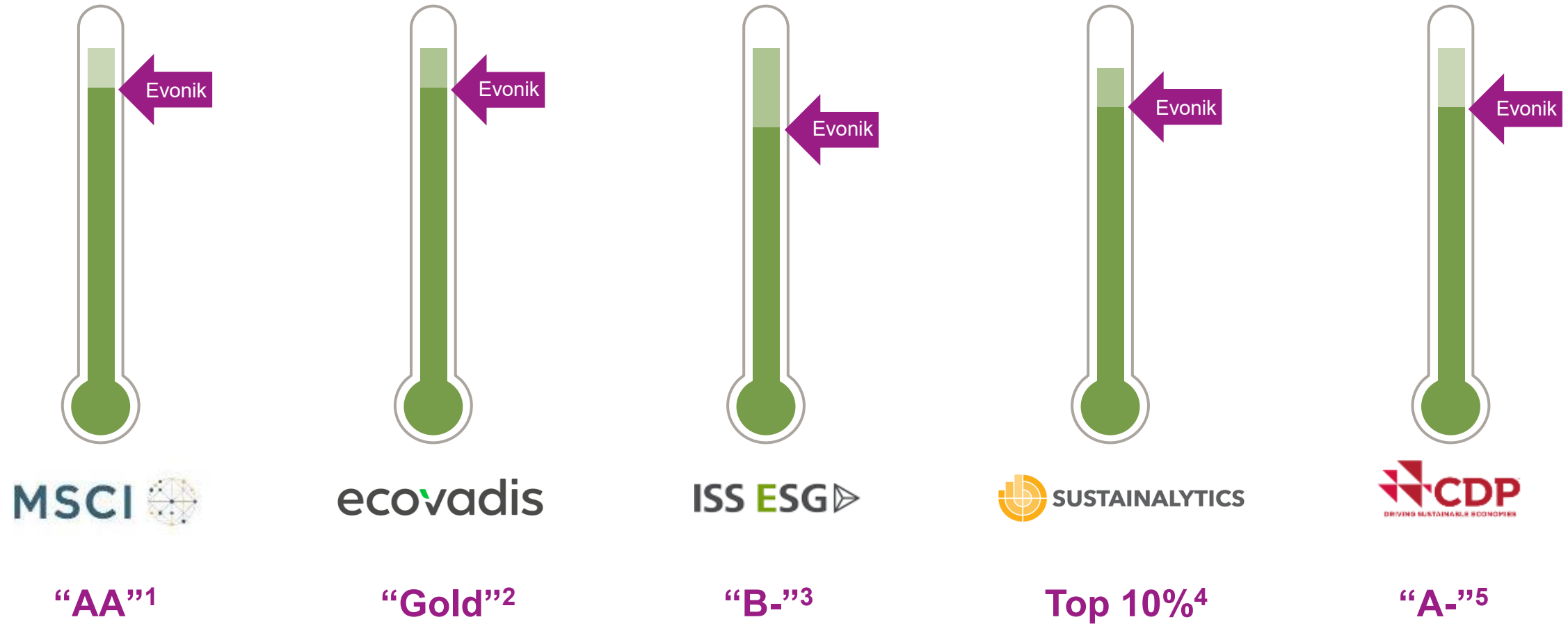


4 Evonik with high standards for **governance** and continuous **improvement of its reporting**



ESG Ratings

Evonik best-in-class within chemicals sector



1: Rating on a scale of AAA to CCC | 2: Top 5% of companies assessed | 3: Rating on a scale of A+ to D- | 4: out of ~600 companies ranked in the chemical sector | 5: Rating on a scale of A+ to D-

**Discover more details
in our ESG factbook
on our website**

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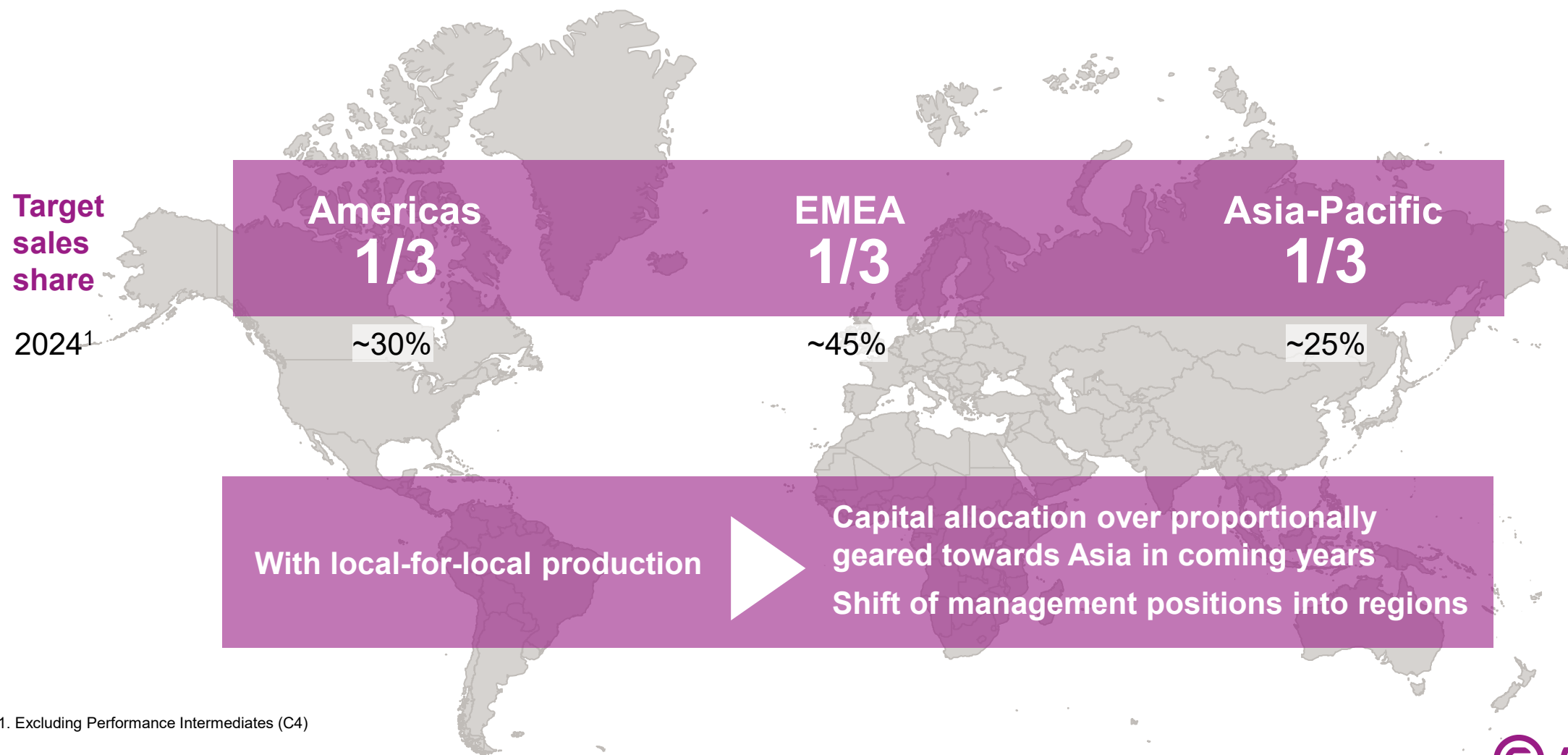
- Leading Portfolio
- Sustainable Innovation
- **Regional Balance**
- Team Excellence

2. Segments

3. Financials

Regional Balance

Aiming for 1/3 of sales in each region to be close to our customers



1. Excluding Performance Intermediates (C4)

Regional Balance

Portfolio change and investments drive changing sales split

Target
sales
share

EMEA
1/3

Asia-Pacific
1/3

Sales shares
2024¹

~45%

~25%

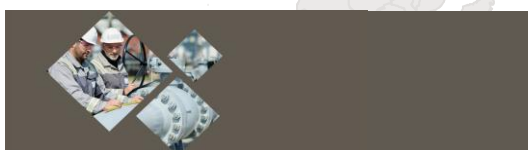


Intended divestments in Europe

Performance
Intermediates (C4),
Germany



Infrastructure
Marl & Wesseling,
Germany



Investments in Asia

Amines,
China



Alkoxides,
Singapore



Metal Oxides,
Japan



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- **Team Excellence**

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We are “Team Excellence”

Derived from our core values – deeply rooted within Evonik



Excellence

- We strive for excellence in everything we do – across businesses and functions
- We set ourselves ambitious targets
- We hold ourselves accountable to reach these targets (e.g. in compensation)

Team

- We value all employees
- We foster collaboration and employee involvement through innovative approaches such as our “Open source change” program and an impactful feedback landscape

Launched in 2023: Reorganization program Evonik Tailor Made

Fostering a culture of employee empowerment and faster decision making

Overarching idea of Evonik Tailor Made

**Business Lines
as “nucleus” of Evonik**
through shifting of responsibilities
from corporate or division level

**Empowerment of individual employees
and faster decision making**
through reduction of hierarchy levels, increasing management
span and cutting tasks without direct business relevance

€400m

First smaller savings in 2024;
majority of savings in 2025 and 2026

Personnel costs
~80%

- Reduction of up to 2,000 employees by end of 2026
- Majority in administration & other support functions, remaining from business organizations
- Over-proportionally high number of management positions
- Max. 6 hierarchy levels below C-level (down from currently up to 10); management span¹ increasing from 1:4 to 1:7

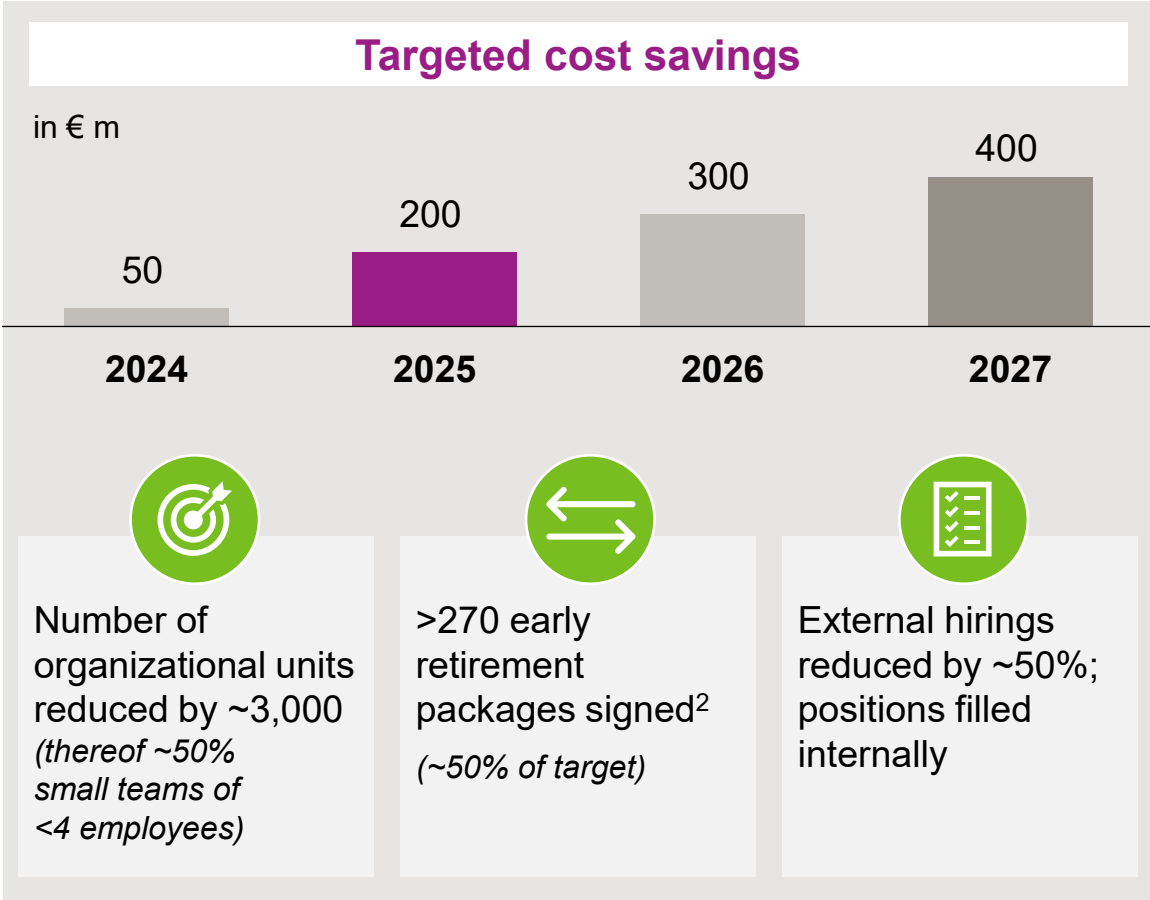
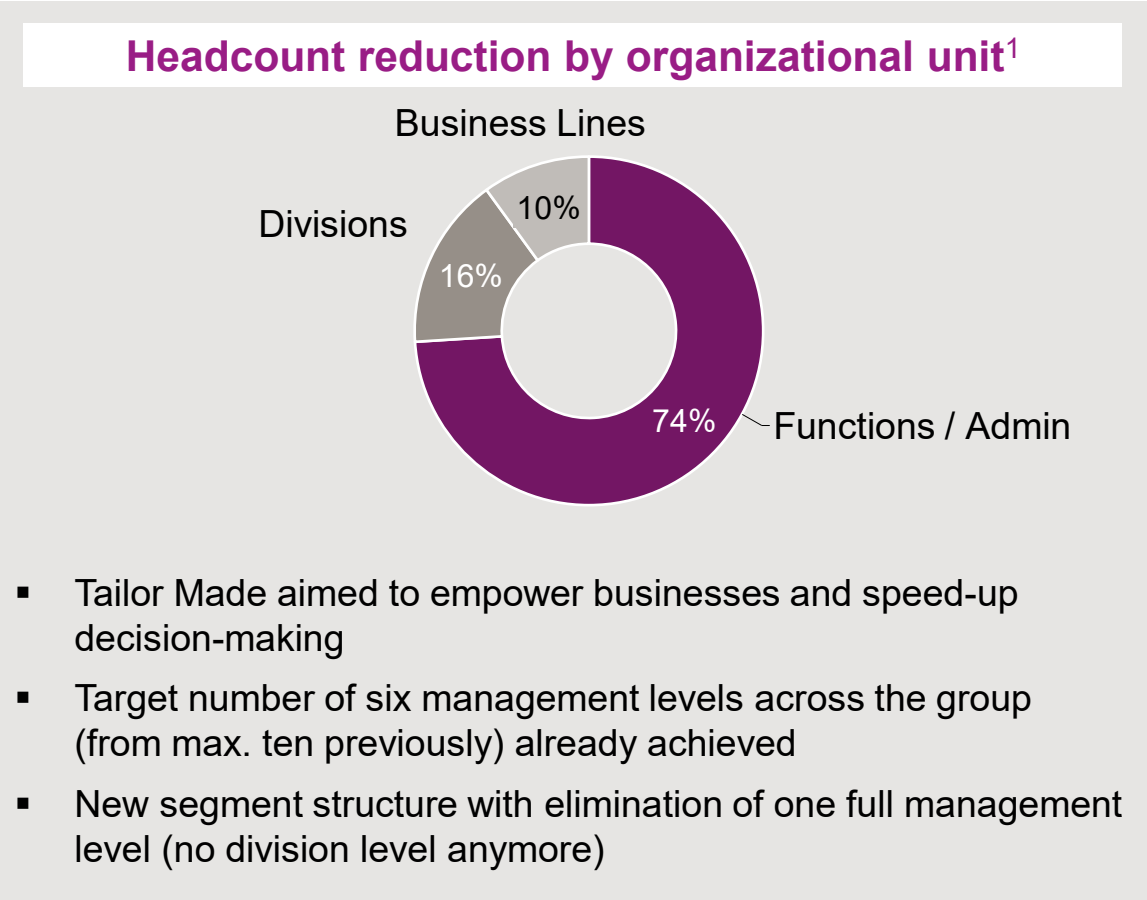
Non-personnel costs
~20%

- e.g.:
- Agency & consulting costs
 - Sport sponsoring

1. Number of employees per leadership position

Evonik Tailor Made

Targeted reduction of management levels and complexity on track



1. In % of target number of 2,000 positions | 2. Retirement packages for years 2024, 2025 and 2026

Holistic business optimization programs initiated

Secure competitive position and deliver on Group net savings target

		Amino Acids	High Performance Polymers	Silica/Silanes	Coating & Adhesive Resins	Health Care	Crosslinkers (i-Chain)
Strategic lever	Restructuring	✓	✓	✓	✓	✓	✓
	Investment	✓	(✓)	✓			
Share of total Group net savings ¹		~20%	~15%		~5%		
Start date		Q2 2023	Q1 2024	Q4 2023	Q1 2024	Q1 2024	Q1 2024
Full potential		End of 2026	End of 2027		End of 2026	End of 2027	
Main Levers		- Operational cost reduction - Closing gaps for optimum production setup by investments	- Production, portfolio and overhead - Sales Force Effectiveness, Portfolio Review, Pricing	- Synergies of Silanes/Silica business lines merger - Optimized asset and site landscape	- Focus on additives and specialty acrylics - Polyolefins to be transferred to C4 chain - Divestment of polyester business	- Focus on lipids - Closure of pharma keto acids site in GER - Evaluation for keto / amino acids sites in France / China	- Focus on isophorone chain - Optimization of production and raw material purchasing

1. % out of €500 m net savings to be achieved in the period 2024-2027

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Custom Solutions

Innovation-driven businesses with tailored and science-based solutions

FY 2024
financials



Sales
€5.7 bn



EBITDA
€978 m



EBITDA Margin
17%



ROCE
13%

Industrial Applications

Additives



Sales:
€3.9 bn

- Coating Additives
- Polyurethane Additives
- Lubricant Additives
- Other Industrial Additives
- Catalysts

Life Science Applications

Care



Sales:
€1.8 bn

- Home, Lifestyle, Personal Care
- Health Care

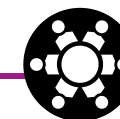
Common main characteristics across the whole segment



**Diverse and
attractive markets**



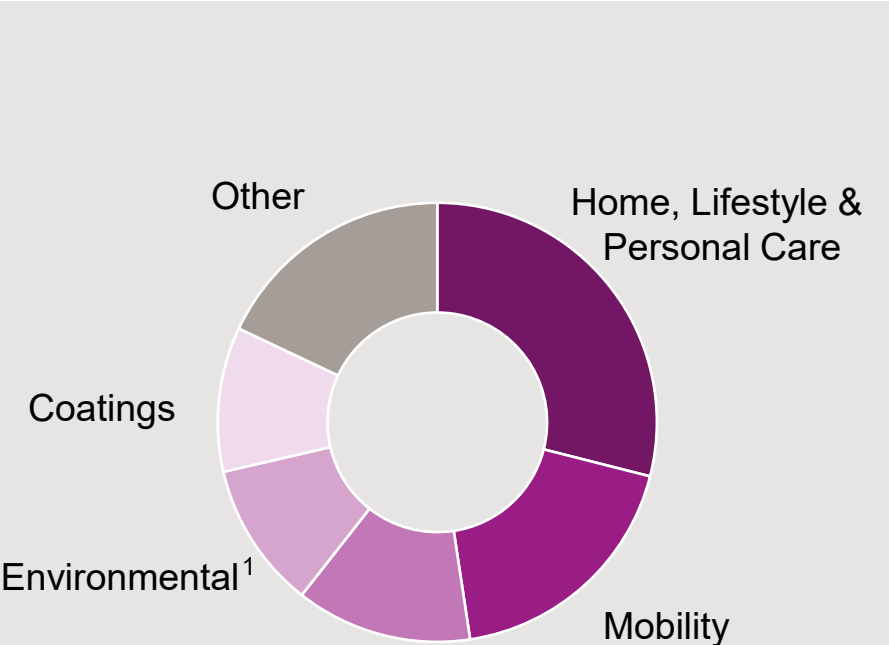
**Product- and solution-
driven innovation**



**Customer-centric
business models**

Leading in attractive markets

Basis for resilient EBITDA growth in the coming years

End market split (in % of sales)	Sub-Segment	Selected relevant markets for Evonik	Market growth
	Additives	Additives for CASE² Additives for agricultural industry PU foams for next generation insulation materials in construction ▪ #1 in Lubricant Additives ▪ #2 in Coating Additives ▪ #1 in Polyurethane Additives	~4% ~6% ~5%
	Care	Active ingredients for the cosmetics industry Advanced delivery systems for the pharmaceutical industry ▪ #2 in Active Ingredients ▪ #2 in Oral Drug Delivery Systems	~5% ~6%

1. Pulp Paper & Packaging | 2. Coatings, Adhesives, Sealants, Elastomers (CASE)

Topline growth enabled by recent investments in attractive areas

Biosurfactants

First world-scale plant for Rhamnolipids (biosurfactants)

Slovenská Ľupča, Slovakia



- Serving increasing demand of FMCG companies for renewable surfactants at superior performance
- Exploring further applications, e.g. industrial cleaning solutions and Coating Additives

Amines

Technology & capacity expansion for Amines

Nanjing, China



- Enhancing regional amine portfolio by accessing cost-effective raw materials
- Further differentiation of product offerings

Alkoxides

New plant for Catalyst platform

Singapore



- Capacity expansion to supply growing demand for alkoxides used for e.g. biodiesel production and synthesis for pharmaceutical industry
- Future-ready: Alkoxides are needed for chemical recycling of plastics

The Custom Solutions Segment – A strong growth driver for Evonik



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Advanced Technologies

Leveraging technology- & asset-based competencies

FY 2024
financials



Sales
€6.1 bn



EBITDA
€1.0 bn



EBITDA Margin
17%



ROCE
9%

Organics



Sales:
€1.7 bn

- Crosslinkers
- High Performance Polymers

Inorganics



Sales:
€2.5 bn

- Hydrogen Peroxide
- Silica/Silanes

Animal Nutrition



Sales:
€1.9 bn

- Amino Acids

Common main characteristics across the whole segment



**Leading
Market Positions**



**Major Production
Platforms**



**Technological
Expertise**



**Operational
Excellence**

Strong position in wide range of attractive & growing markets

End market split	Sub-Segment	Leading Positions	Market growth
in % of sales	Organics	#1 Isophorone chemistry #2 Long-chain Polyamides	~3% ~5%
	Inorganics	#1 Precipitated and Fumed Silica #2 Hydrogen Peroxide	~3% ~6%
	Animal Nutrition	#1 Methionine	~3-4%

1. e.g. Membranes

Strong technology platforms as foundation

Attractive growth opportunities in fast-growing niche markets

Metal Oxides Plant (Silica)



**Yokkaichi,
Japan**

Planned start-up: End of 2025

- New plant for Aluminum Oxides
- Continued positive momentum in target markets Li-ion batteries and coatings

Gas Separation Membranes (High Performance Polymers)

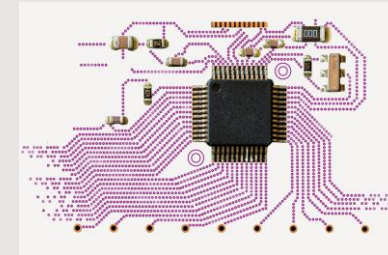


**Schörfling/
Lenzing,
Austria**

Planned start-up: End of 2025

- Capacity expansion for hollow fiber spinning plants in Schörfling, AT
- Addressing strong demand trajectory for sustainable membranes driven by renewable energy

High-purity Hydrogen Peroxide (Hydrogen Peroxide)



**Several
projects in
all major
regions**

- Several investments in Europe, North America and Asia
- Addressing fast growing demand for (ultra) high purity hydrogen peroxide (e.g. semiconductor, solar cell)

Advanced Technologies Segment – an attractive and essential part of Evonik

Advanced Technologies



We leverage our **strong market positions** and production platforms



We use our special **technological competence** to make the difference



We implement **operational improvements** consistently



We are **committed to deliver on Evonik's targets**

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- Main KPI's
- Net debt

Click for more facts and figures

Adj. EBITDA	ROCE	Cash conversion rate / FCF	CAPEX
Capital allocation priorities	Compensation system	Financials 10- year overview	Debt and leverage development
Green bonds	Ratings		

Commitment 2027: +€500 m “Growth EBITDA”

Growth investments



PA12 | Germany



Silica | United States



Alkoxides | Singapore



Alu Oxides | Japan

Market growth

Additives for coatings
Components for lithium batteries
PU foam for insulation
Active cosmetic ingredients

3 – 4 % relevant market
growth p.a.

Innovation



Biosurfactants | Slovakia

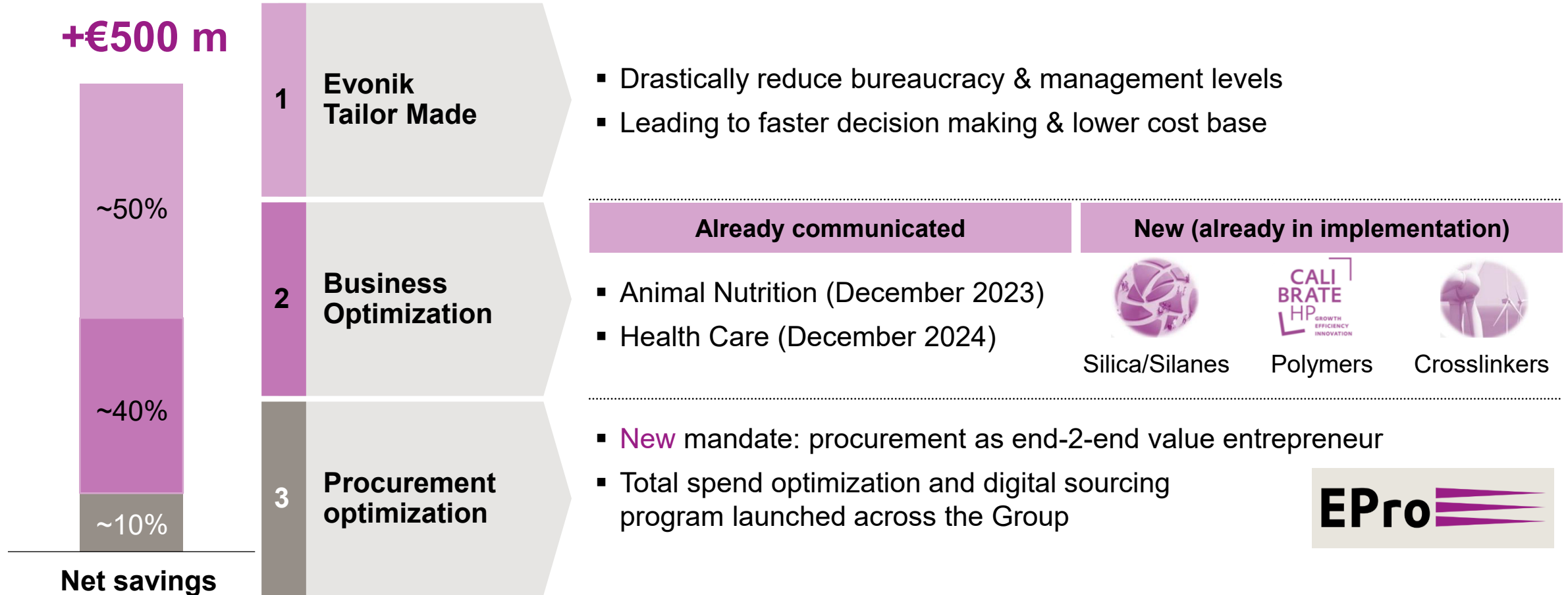


Membranes | Austria

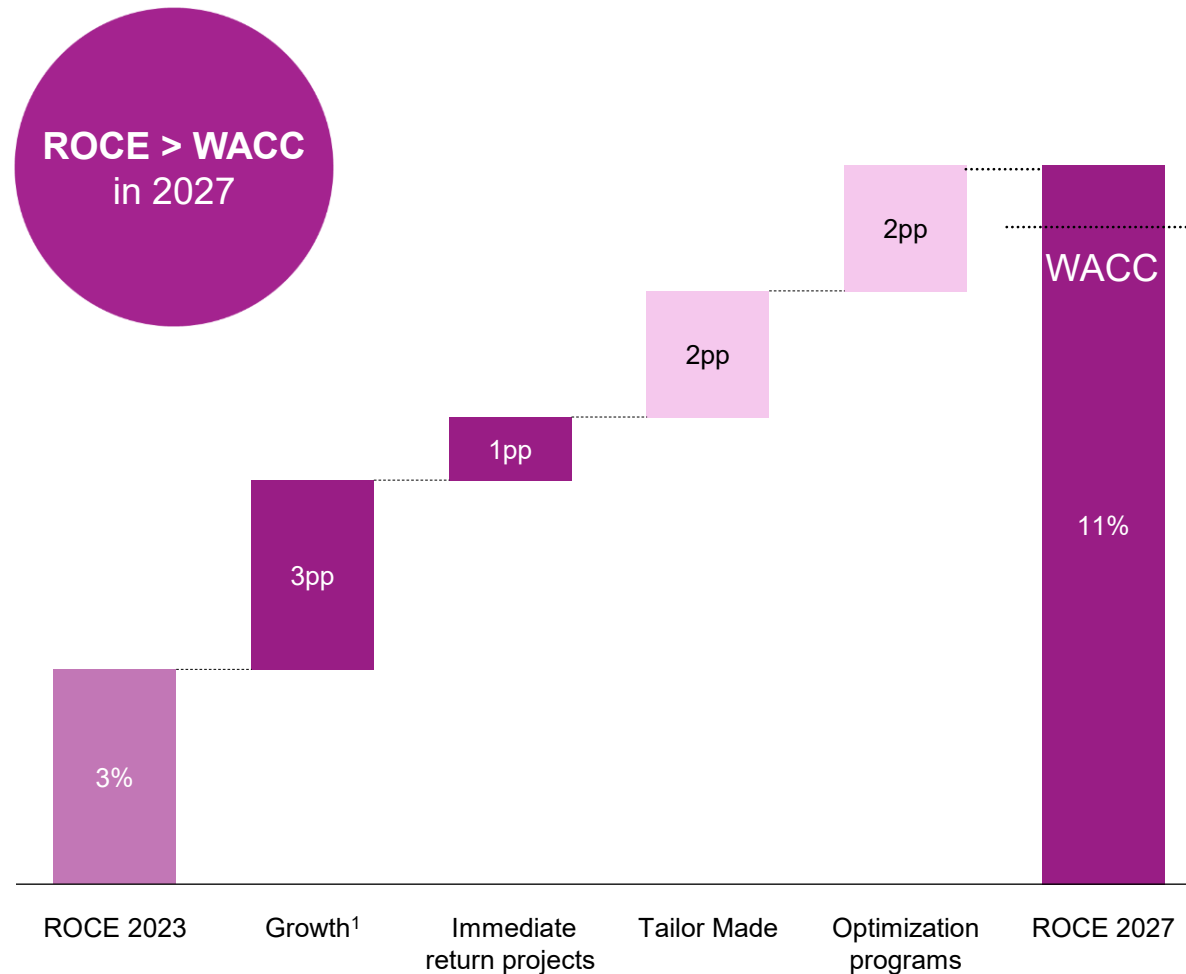
+€500 m

adj. EBITDA from growth until 2027

Commitment 2027: +€500 m “Net savings”



Commitment 2027: Improvement of ROCE to ~11 %

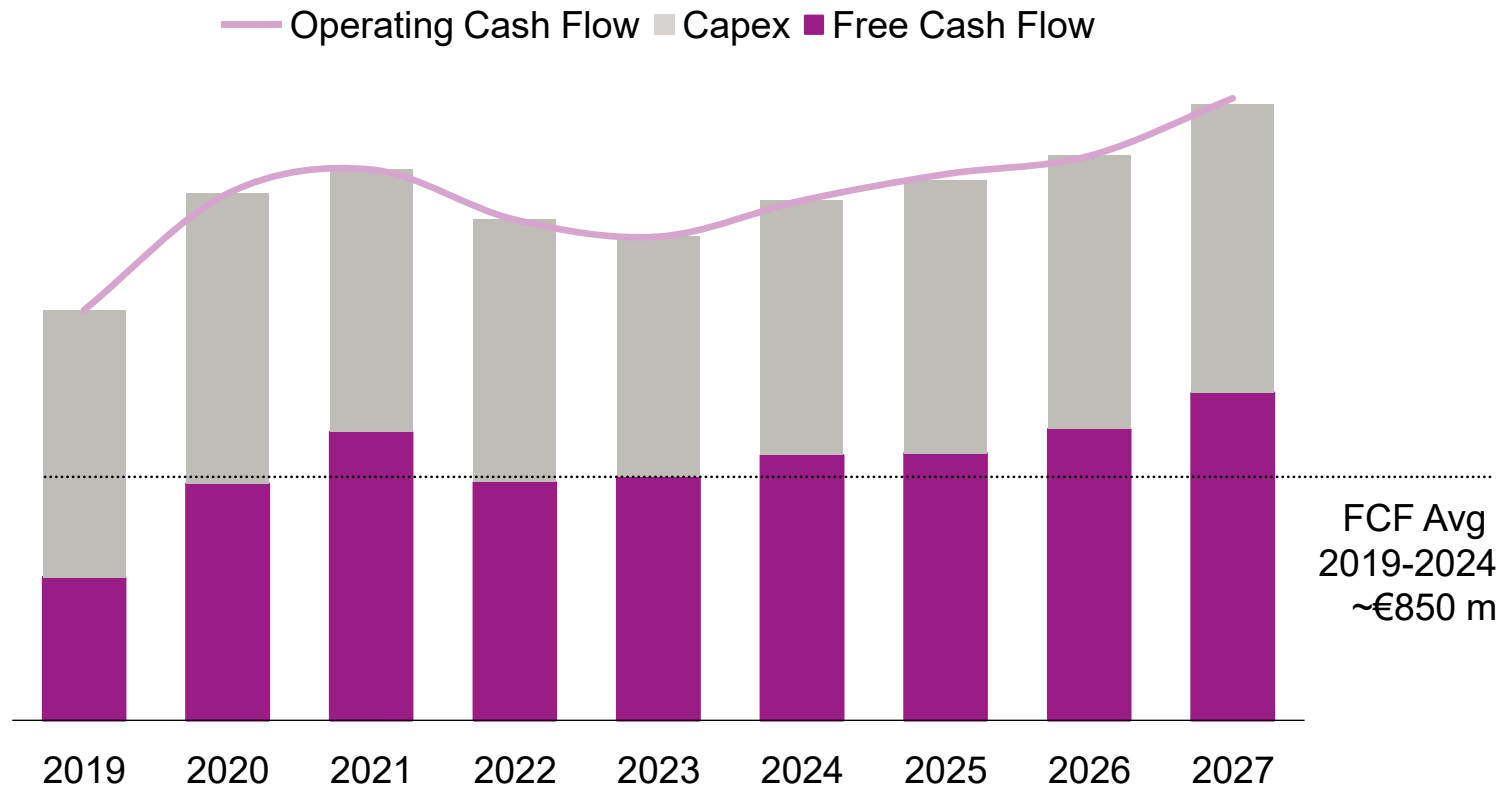


Path towards ROCE Improvement until 2027

- +3pp** Grow into existing capacities
Innovation with short-term ROCE increase
- +1pp** Prioritizing small CAPEX projects
with quick payback time
- +4pp** Evonik Tailor Made
and business optimization programs

Planned portfolio adjustments have no material negative effect on ROCE

We are building on our free cash flow strength



Cumulative values 2025 – 2027

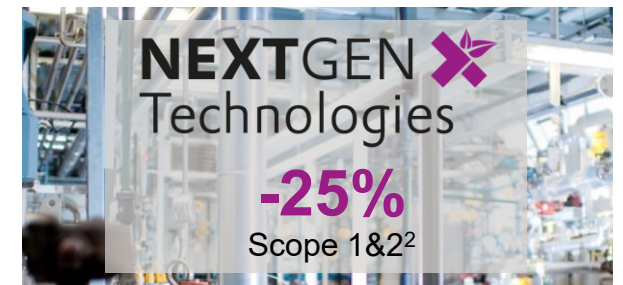
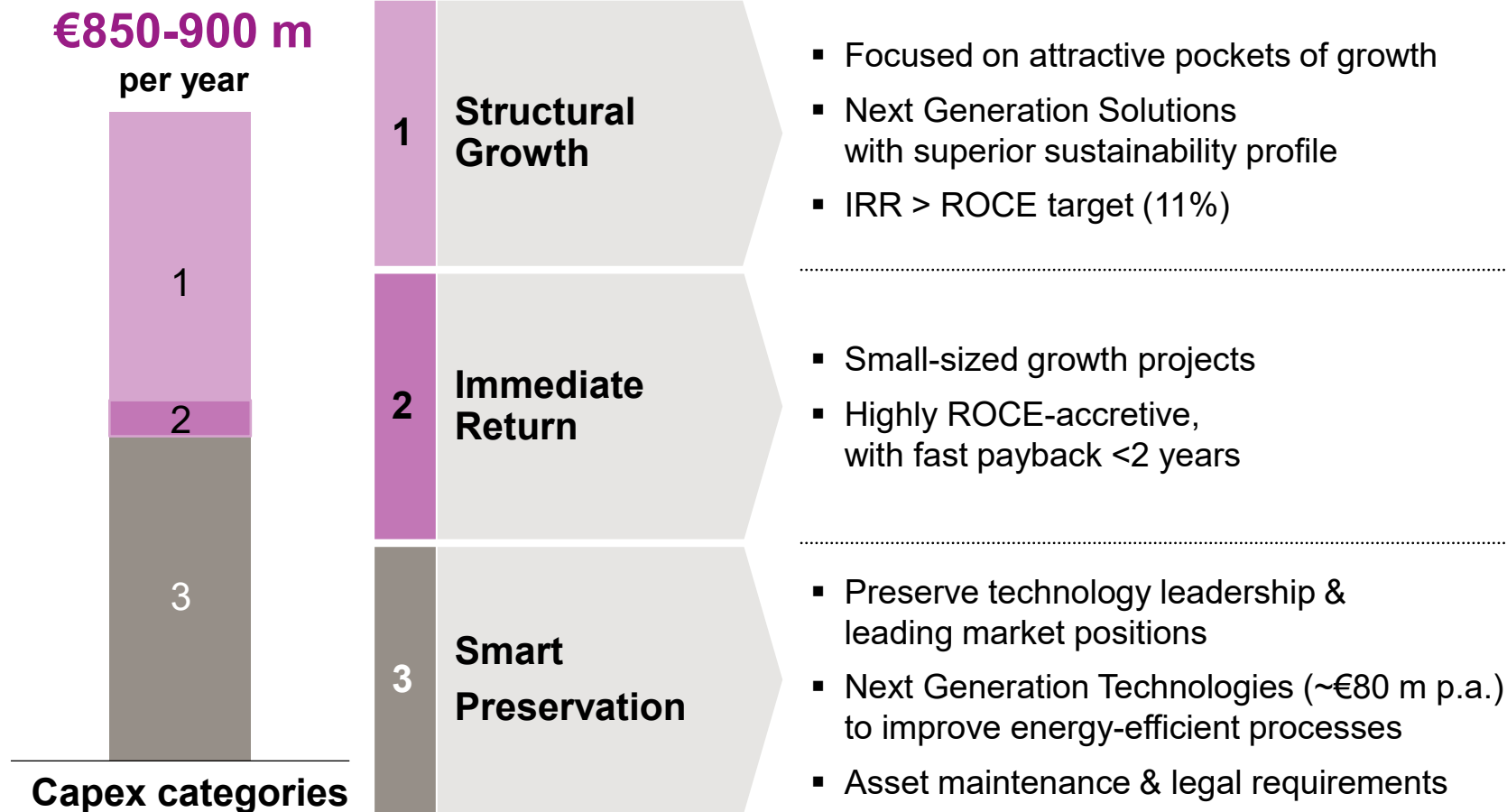
~€5.5 bn
Operating Cash Flow

~€2.7 bn
Capex¹
(at €850-900 m p.a.)

~€2.8 bn
Free Cash Flow

1. Cash outflow for investment in intangible assets, pp&e, without divestments

Spotlight on CAPEX: Guiding principles for a balanced approach



1. 2030 target: >50% of total sales generated by Next Generation Solutions products | 2. 2030 target: 25% reduction of GHG gross emissions; reference year 2021, target year 2030, SBTi approved

Spotlight on “immediate return” projects

~10%
of total capex¹

>50%
IRR on average

+1 pp
ROCE²

<€2.5 m
capex per project

~1-2 years
payback time

Project types

Rationalization and small debottlenecking projects that **increase yield** or **throughput**



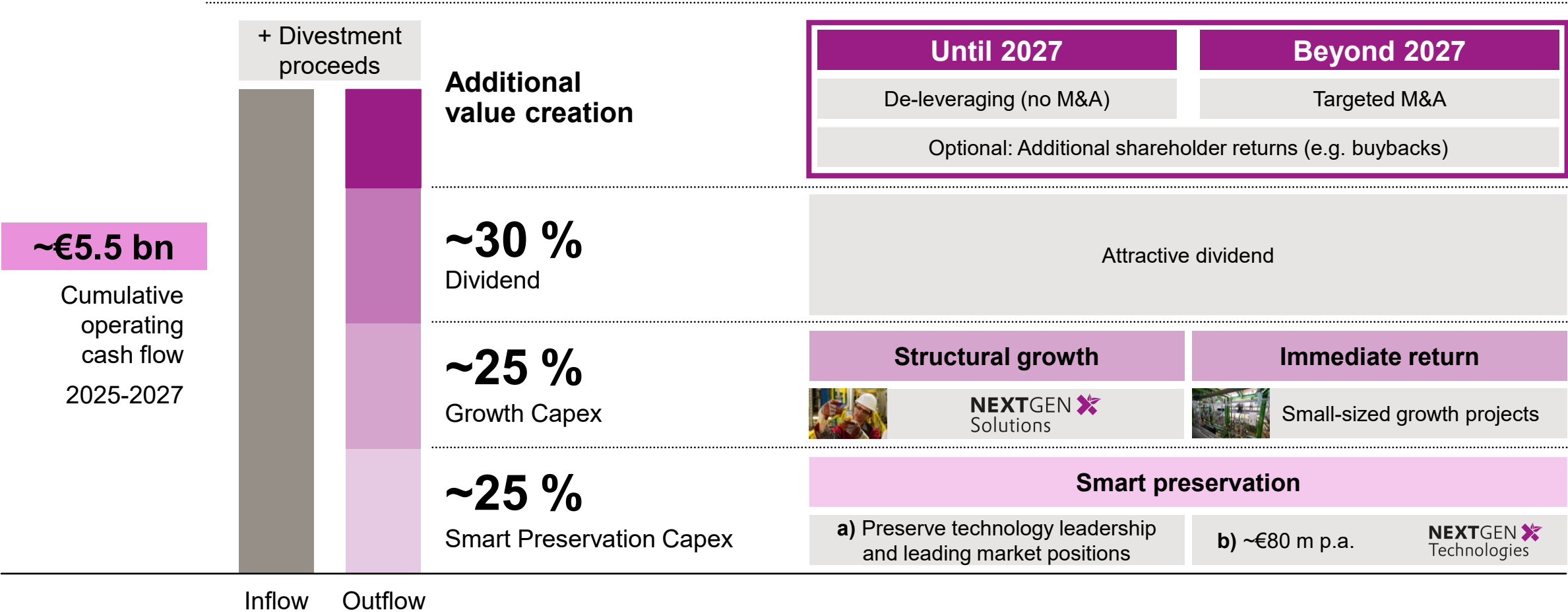
Typical examples

- Expansion of columns
- Replacement/expansion of heat pumps and exchangers
- Refurbishment of filling lines/storage container

1. % out of €850 m – 900 m capex planned 2025-2027 | 2. Expected ROCE increase through implementation of immediate return projects until 2027

Capital allocation priorities: balancing growth and shareholder return

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FINANCIALS
OVERVIEW

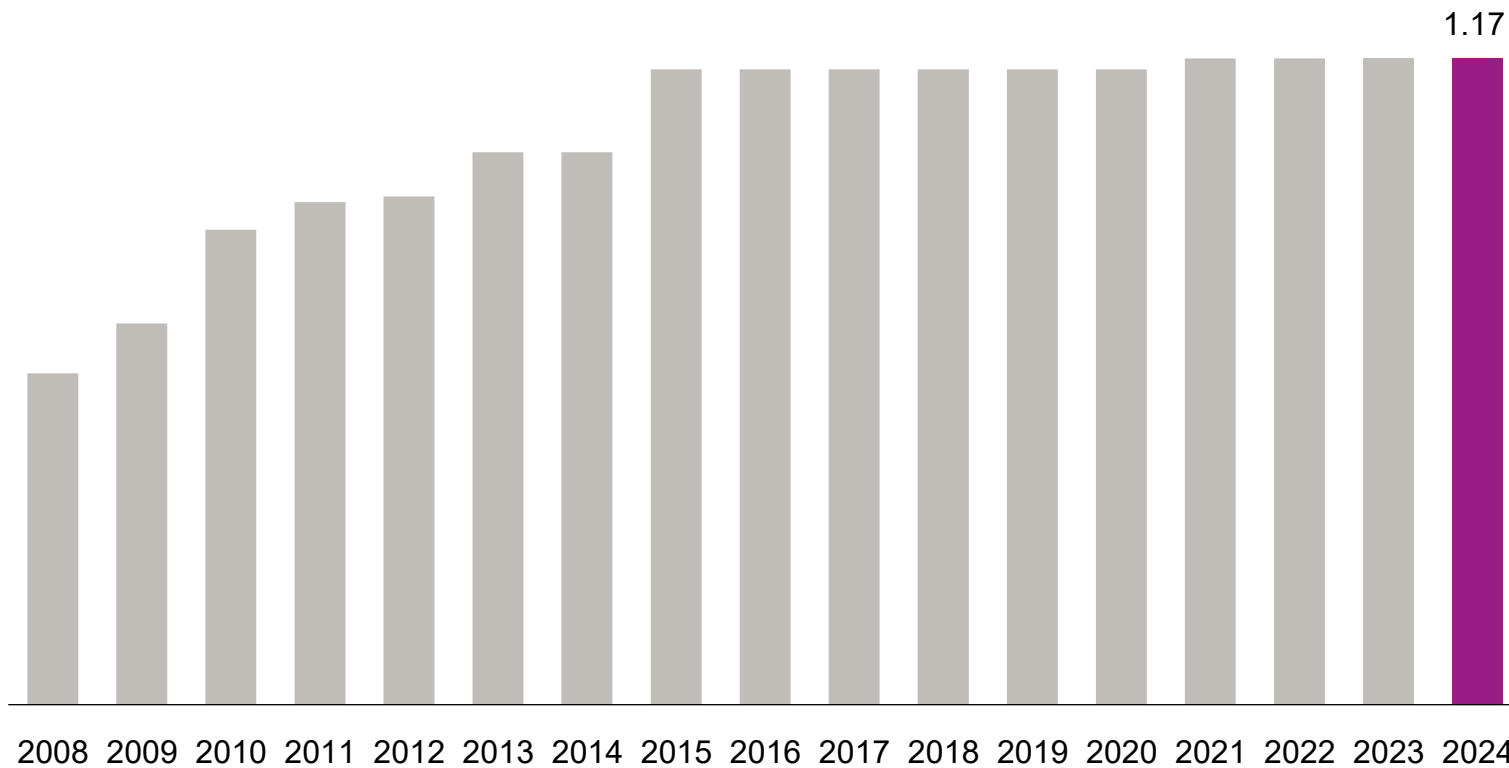


Spotlight on shareholder returns

Reliable and attractive dividend policy

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Dividend (in €) for FY



- **Stable with €1.17 in FY 2024**
- **Attractive dividend yield of ~6%**
- Reliable dividend policy targeting:
 - **Dividend continuity**
 - **Adj. EPS and FCF growth**
with potential for sustainable **dividend growth** going forward

Management compensation

Fixed salary

~1/3

To be paid in cash for each financial year

Bonus

~1/3

KPIs aligned to mid-term strategic targets ... **and integrating Safety First mindset**

1. Progression towards EBITDA margin target
2. EBITDA growth (yoy)
3. Contribution to FCF target

4. Accident performance

Long-term
incentive plan

~1/3

80%
share price

- Granted LTI target amount calculated in virtual shares (4-year lock-up)
- Absolute performance: Real price of the Evonik share
- Relative performance against external index benchmark (MSCI Chemicals)

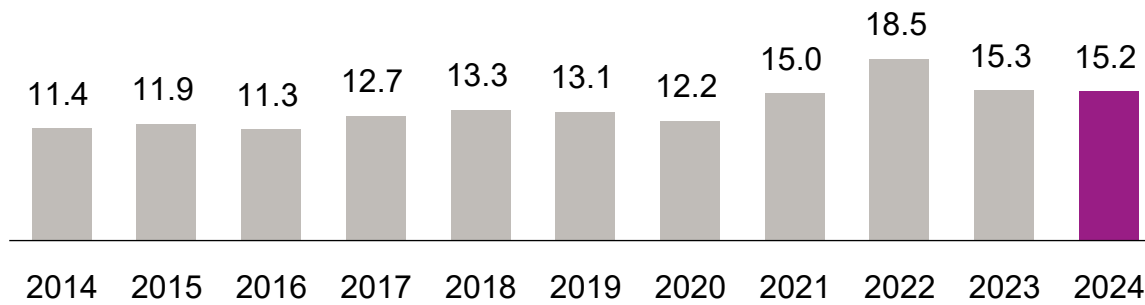
20%
ESG

LTI based on strategic ESG KPI's, e.g.:

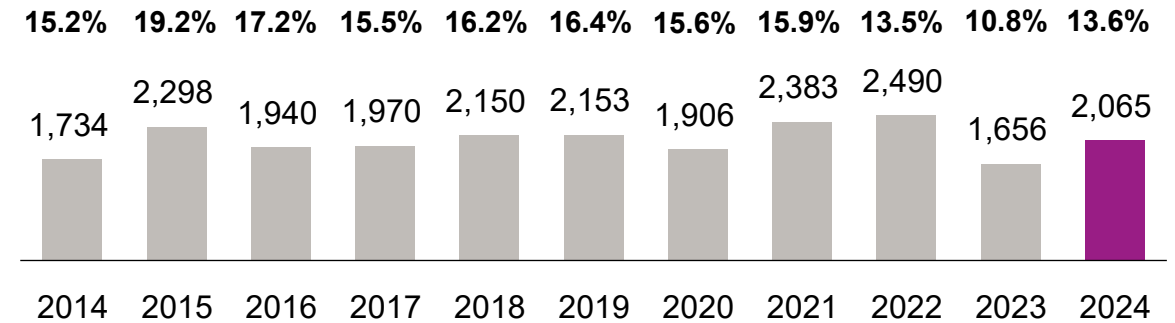
- **40%: Sales share of "Next Generation Solutions"**
- **40%: CO2 emission reduction**
- **20%: Next Generation Culture**

Financials: Ten-year overview

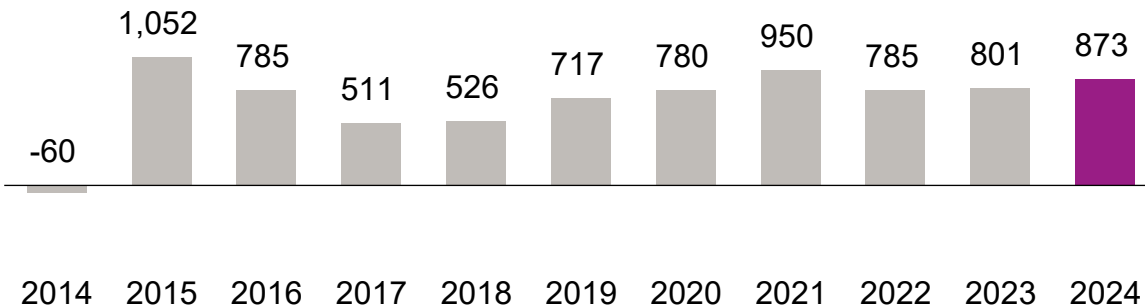
Sales¹ (in € bn)



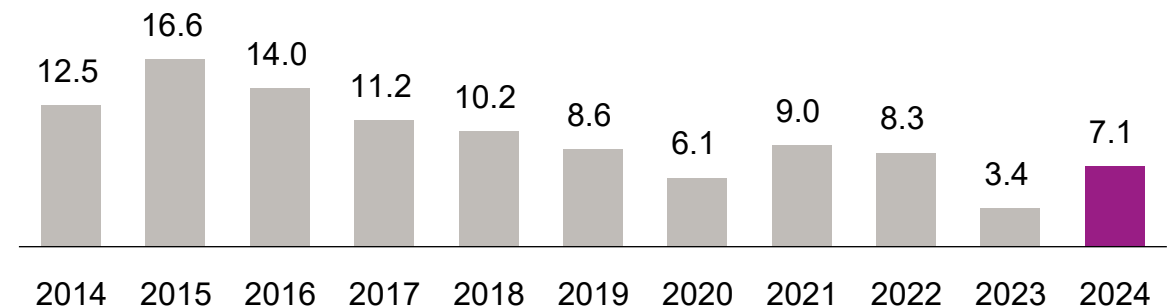
Adj. EBITDA¹ (in € m) / **margin** (in %)



Free Cash Flow (in € m)



ROCE (in %)



1: Continuing operations

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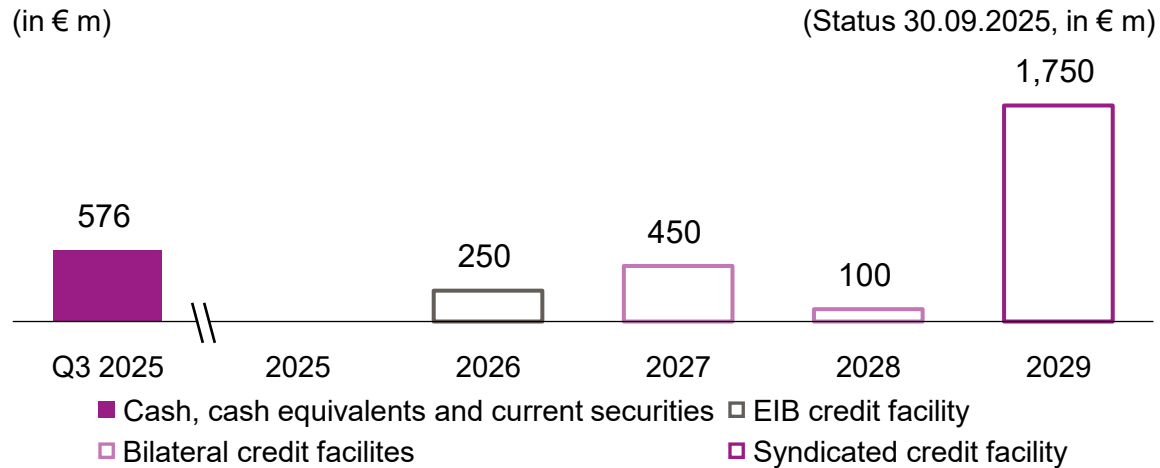
1. Strategy
2. Segments

3. Financials

- Main KPI's
- **Net debt**

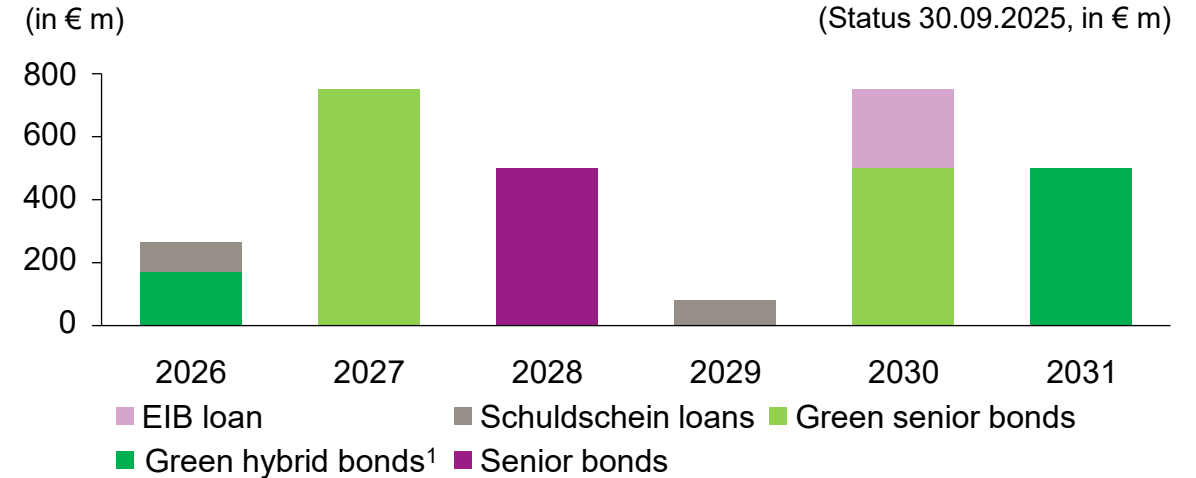
Financing strategy: Conservative, forward-looking and sustainable

Conservative Liquidity Profile



- **Ample liquidity sources**
- **Syndicated credit facility** (“5+1+1”) extended to **maximum maturity 2029**

Well-balanced capital market maturity profile



- **Bonds** as main financing instrument, preference for **“green”**
 - Ø coupon of 2.11% p.a. on €1.75 bn senior bonds
 - Ø coupon of 3.51% p.a. on €0.67 bn hybrid bonds
- **Refinancing well ahead of time**

Strong commitment to a solid investment grade rating

1. 2026: Formal lifetime 60 years with first redemption right for Evonik in 2026; 2031: formal lifetime 30 years with first redemption right for Evonik in 2031

ESG integration

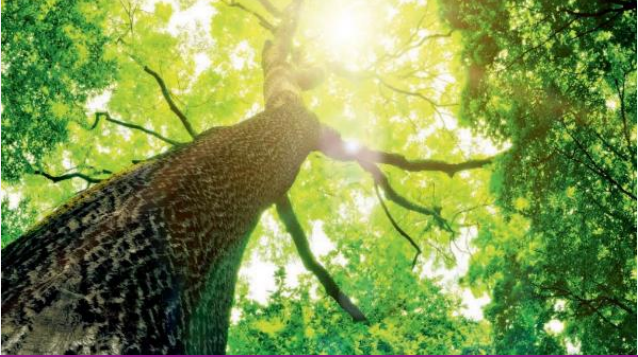
Green bonds firmly established – supporting our sustainability strategy

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2021	2022	...	2025
€500 m Green hybrid bond	€750 m Green senior bond		€500 m Green senior bond ¹
✓ Allocation- & Impact Reporting	✓ Allocation- & Impact Reporting		€500 m Green hybrid bond ¹

Use of proceeds

Aligned with ICMA Green Bond Principles



Green Finance Framework 2023

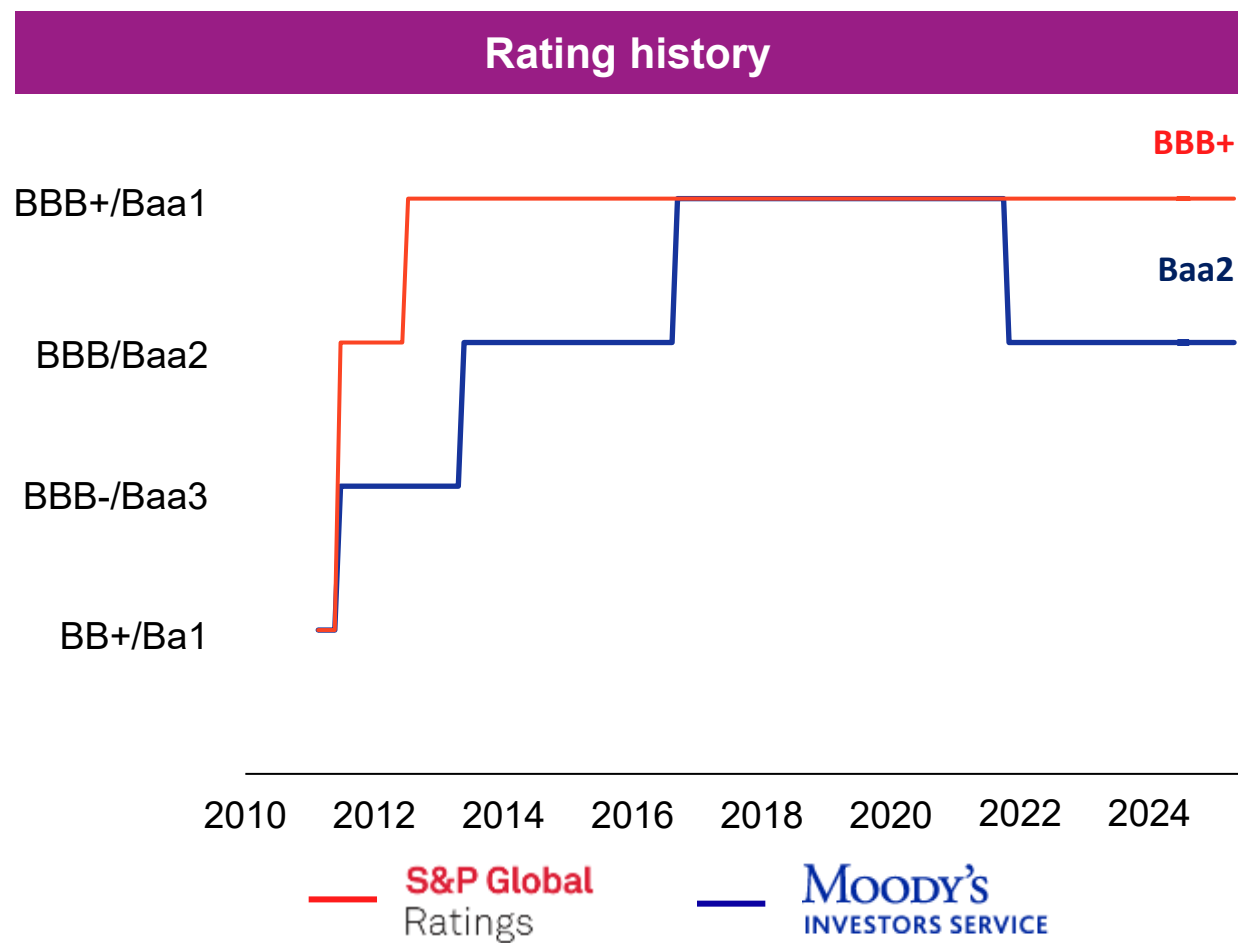
Eligibility categories and allocation share per category in % ²	
1. Eco-efficient products: Capex and RD&I Opex for Next Generation Solutions	94
2. Energy Efficiency: Expenditure for ongoing development of production processes and infrastructure to reduce GHG emissions (e.g. Next Generation Technologies)	6
3. Renewable Energy: Expenditure related to sourcing of renewable energy	-

1. Allocation & Impact-Reporting planned from 2026; 2. Based on allocation of net proceeds from 2021 green hybrid bonds and 2022 green senior bond

Evonik has a strong rating track record

BBB+ stable by S&P and Baa2 positive by Moody's

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S&P rating remains unchanged at **BBB+ stable** since 2012

Moody's rating at **Baa2** since 2021, **outlook raised to positive in May 2025**

Both rating agencies acknowledge

- a strong business profile of Evonik underpinned by significant size and leading global market positions
- greater-than-peer diversity in terms of end-markets and product range
- strong commitment to a solid investment grade rating

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EVONIK

Leading Beyond Chemistry

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