

## Formulation

# Gentle Whisper Bi-phase Make-up Remover

L014-238.7-1125

Mild to the eyes. Removes also water-proof eye make-up efficiently. Silicone-free, PEG-free

Phase	Ingredients	Manufacturer	Dose (% W/W)
A	Water (Aqua)	various	to 100.00
	Glycerin	various	1.00
	<b>SOPHANCE® LA-A</b> (Glycolipids, Sodium Lactate)	<b>Evonik</b>	4.00
	<b>TEGO® Natural Betaine 2.0</b> (Betaine)	<b>Evonik</b>	2.00
	p-00000849 Eyebright Extract (Euphrasia Officinalis Extract; Glycerin; Water)	<b>Evonik</b>	1.00
	<b>dermosoft® OM</b> (Methylpropanediol, Caprylyl Glycol)	<b>Evonik</b>	3.00
	Sodium Chloride (Sodium Chloride)	various	0.70
B	<b>TEGOSOFT® DC MB</b> (Decyl Cocoate)	<b>Evonik</b>	10.00
	<b>TEGOSOFT® AC MB</b> (Isoamyl Cocoate)	<b>Evonik</b>	10.00
	<b>ECOANCE® Soft Baobab</b> (Adansonia Digitata Seed Oil)	<b>Evonik</b>	0.50

## PROCESSING

1. Blend ingredients of phase A and B separately in the given order.
2. Option A: Fill phases A and B separately into container.
3. Option B: Add phase B slowly to phase A while slowly stirring. Avoid foam formation. Fill into containers directly.

## REMARKS

Shake-before-use, apply onto cotton pad, remove make-up.

Complete phase separation might take a few hours.

Natural origin content (DIN ISO 16128): 97%

in-vitro mildness (RBC test result): basically non-irritant (no haemolysis)

## APPEARANCE

clear biphasic liquid

## VISCOSITY

liquid

## PH VALUE

5.2 - 5.7

## STABILITY TEST

In Process

## MICROBIOLOGICAL SAFETY

Challenge test passed

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