

## Formulation

# Rice Exfoliating Cleansing Balm

HH-6159-208

Gently exfoliates the skin on physical as well as chemical way. Contains a natural botanical extract that regulates oil and minimizes pores. Leaves skin feeling soft and beautifully hydrated

Phase	Ingredients	Manufacturer	Dose (% W/W)
A	Helianthus Annuus (Sunflower) Seed Oil	various	23.00
	Ricinus Communis (Castor) Oil (Ricinus Communis (Castor) Oil)	various	44.00
	<b>ECOANCE® Soft Baobab</b> (Adansonia Digitata Seed Oil)	<b>Evonik</b>	2.50
	<b>dermofeel® sensolv MB</b> (Isoamyl Laurate)	<b>Evonik</b>	4.00
	<b>ISOLAN® GPS</b> (Polyglyceryl-4 Diisostearate/Polyhydroxystearate/ Sebacate)	<b>Evonik</b>	1.00
	AEROSIL® 200 (Silica)	<b>Evonik</b>	2.00
	<b>dermofeel® Toco 70 non GMO</b> (Tocopherol, Helianthus Annuus (Sunflower) Seed Oil)	<b>Evonik</b>	1.00
	<b>dermofeel® viscolid SG</b> (Hydrogenated Palm Oil; Hydrogenated Rapeseed Oil)	<b>Evonik</b>	5.00
	<b>dermosoft® Heptyl MB</b> (Heptylglycerin)	<b>Evonik</b>	0.50
B	<b>TEGO® RenewHA Mandelic</b> (Mandelic Acid (proposed))	<b>Evonik</b>	2.00
	<b>RHEANCE® Soft GO</b> (Glycolipids, Glycerol Oleate, Glycerin)	<b>Evonik</b>	12.00
C	<b>Novascrub® Arroz</b> (Oryza Sativa Powder; Actinidia Chinensis Fruit Extract)	<b>Evonik</b>	3.00

## PROCESSING

1. Mix ingredients in phase A one after the other and heat up to 65°C under medium stirring until a clear solution is obtained.
2. Mix phase B well. Add phase B to phase A and continue mixing to cool down
3. Homogenize at 40C-45C
4. Add C , make sure Novascrub is mixed well, fill in containers.

## REMARKS

Natural origin content: 97.8% (ISO 16128)

## APPEARANCE

balm texture

## VISCOSITY

380,000 mPa\*s (RV sp#96, T-D, 10 rpm)

## STABILITY TEST

In Process

## MICROBIOLOGICAL SAFETY

Low risk formulation - no challenge test needed

**Disclaimer**

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