

# Sustainability at Evonik Crosslinkers

## Product Line Epoxy Curing Agents



Raw materials

Evonik Production

Formulation & Application

End use

Disposal/  
Recycling

### NEXTGEN Technologies ✖



Sustainable feedstocks



Process optimization



Renewable energy

### NEXTGEN Solutions ✖



Safe use  
& reduced hazardous components



Ultralow emission  
& VOC reduction



High cure speed  
& low temperature cure



Superior durability



Circular solutions



Labels & compliance

### Our sustainability approach

With **NextGen Technologies**, we minimize our footprint by using resources more efficiently.

Examples for sustainable benefits of our products include

- reduced emissions, lower waste, and less water consumption by optimizing our processes
- use of non-fossil resources
- switching to renewable energy in our plants

With **NextGen Solutions**, we steer our portfolio towards more sustainable solutions, contributing to the sustainable transformation of the whole value chain.

Examples for sustainable benefits of our products include

- products with ultralow emission and low carbon footprint
- fast cure hardeners (energy savings)
- low phr hardeners (material savings)
- extended lifetime of finished products
- substitution of hazardous components with safer alternatives

### Our ratings and commitments



The EcoVadis rating agency has again awarded Evonik a platinum rating for its sustainability performance. This puts Evonik among the top 1 percent of companies assessed by EcoVadis, both in the chemical industry and in all other sectors.



SCIENCE  
BASED  
TARGETS

DRIVING AMBITIOUS CORPORATE CLIMATE ACTION

Evonik is aiming for climate neutrality in 2050 and is committing to the Science Based Target initiative (SBTi). Our reduction targets are therefore in line with the Paris Climate Agreement. For scope 1 and 2 emissions, we aim for a 25 % emissions reduction in 2030 compared with 2021.

## Sustainability benefits explained



Safe use

We constantly monitor regulatory and consumer trends in order to develop and offer safe solutions to the market.



Labels/  
Compliance

We analyze our portfolio for regulatory compliance and occupational safety standards and offer products for formulations complying with different ecolabel guidelines.



Production  
efficiency

Fast cure speed is important to achieve short service times. We offer tailored products for various climatic conditions.



Durability

Our products provide your products with high stability against various external conditions, leading to high durability and low maintenance during the product life cycle.



VOC reduction

We offer a wide range of products that are suitable to obtain non-VOC formulations, including waterborne and ultralow emission grades.



Circular  
solutions

Evonik is actively developing solutions for a circular economy. We are part of this activity and develop circular solutions for the coatings and adhesive industry.



Sustainable  
feedstocks

Renewable raw materials help to reduce the dependence on petrochemicals. We offer several grades with a renewable content of up to 70%.

## We go beyond

Enabling transformation and going beyond the known, that is the key to a sustainable world for us.

As experts in the epoxy industry, we support our customers on their sustainability journey through a credible data foundation and innovation.

### Our support offerings to make your formulations more sustainable

- Technical & safety datasheets
- Regular web seminars and trainings
- Regulatory guidance
- Life Cycle Assessments (LCA)
- Applied technology support
- Customized sustainability support

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